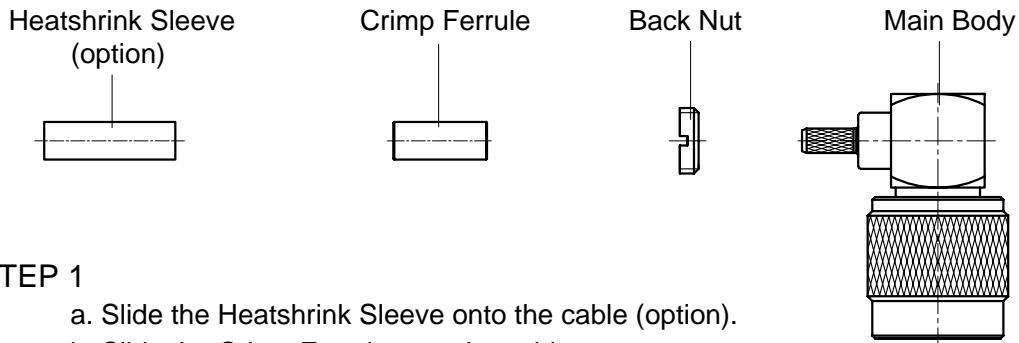


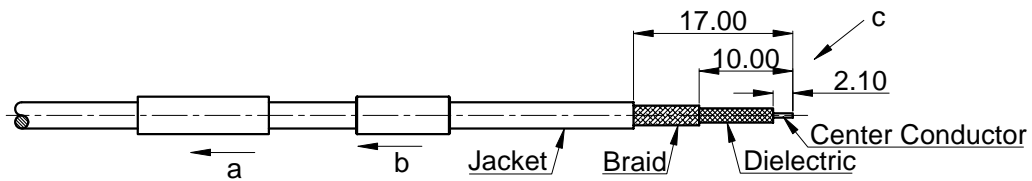
P/N: 80-13-1M00-010 (REV. B)

Description: TNC Right Angle Male Crimp for LMR100/RG174/RG316 Cable



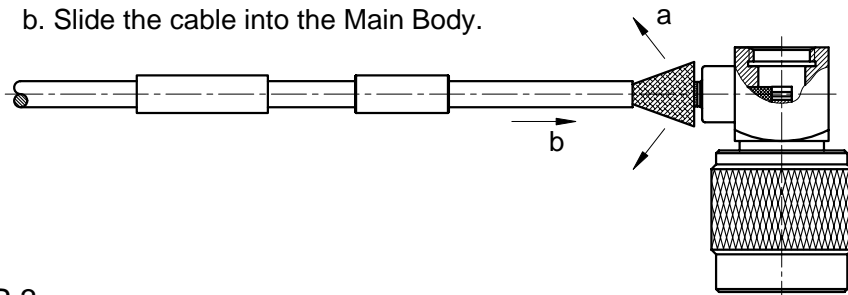
STEP 1

- a. Slide the Heatshrink Sleeve onto the cable (option).
- b. Slide the Crimp Ferrule onto the cable.
- c. Strip the cable according to the dimensions as below.



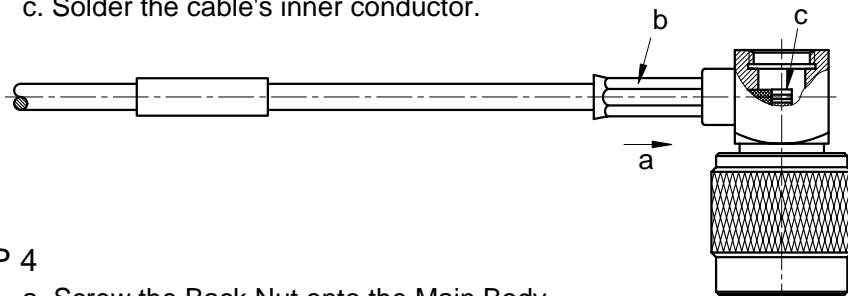
STEP 2

- a. Fan the braid.
- b. Slide the cable into the Main Body.



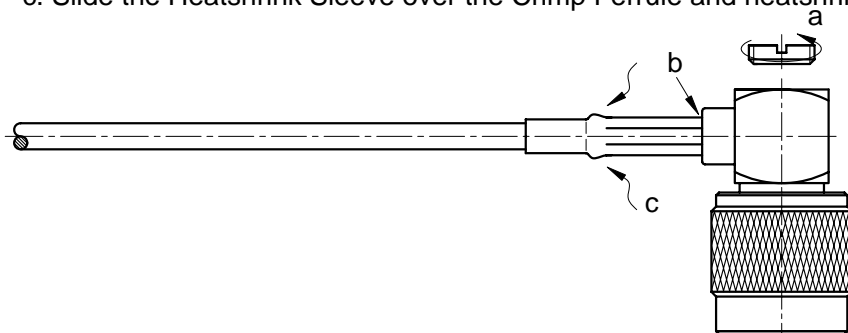
STEP 3

- a. Slide the Crimp Ferrule over the braid.
- b. Crimp the Crimp Ferrule with crimping tool (3.25mm HEX.).
- c. Solder the cable's inner conductor.



STEP 4

- a. Screw the Back Nut onto the Main Body.
- b. Cut the excess of braid if necessary.
- c. Slide the Heatshrink Sleeve over the Crimp Ferrule and heatshrink it in place (option).



Note: Dimensions in millimeters (mm).